Side Chain Influence on the Morphology and Photovoltaic Performance of 5-Fluoro-6-alkyloxybenzothiadiazole and Benzodithiophene Based Conjugated Polymers

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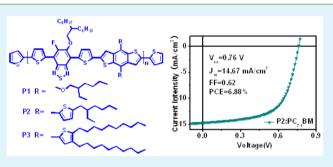
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Supporting Information

ABSTRACT: Three conjugated polymers (P1–P3) with benzodithiophene derivatives as the donor unit, 5-fluoro-6-(2hexyldecyloxy)-4,7-di(thiophen-2-yl)benzo[c][1,2,5] thiadiazole as the acceptor unit and thiophene as the spacer were designed, synthesized, and used as donor materials for polymer solar cells (PSCs). The influence of side chains at the benzodithiophene unit on the performance of PSCs was investigated. PSCs with the blend of **P2**:PC₇₁BM (1:2, by weight) as the active layer show the highest power conversion efficiency (PCE) of 6.88%, with an open circuit voltage (V_{oc}) of 0.76 V, a short circuit current (J_{sc}) of 14.67 mA/cm², and a fill



factor (*FF*) of 0.62. Our research revealed that the variation of side chains had a great influence on the morphology of blend films, which is crucial to the performance of PSCs. As indicated by transmission electron microscopy, the blends of $P1:PC_{71}BM$ (1:2) and $P2:PC_{71}BM$ (1:2) formed nanofibers, whereas the blends of $P3:PC_{71}BM$ (1:2) formed spherical domains. Therefore, we concluded that formation of a more interpenetrating phase-separated donor-acceptor network with a larger interfacial area and proper percolation in the blends from P1 to P2 is mainly responsible for better performance in the corresponding devices. KEYWORDS: 5-fluoro-6-alkyloxybenzothiadiazole, benzodithiophene, polymer solar cells, mobility

INTRODUCTION

Because of the characteristics such as being lightweight, flexible, and low-cost roll-to-roll processable, polymer solar cells (PSCs) have attracted intense research interest and their material catalogs and the performances have experienced a rapid development in the past few years.¹⁻⁴ The power conversion efficiency has been improved to 11%⁵ through material design, 6^{-12} device structure innovation, 13^{-17} and interfacial engineering.¹⁸⁻²¹ Thanks to a large interfacial area between the donor-acceptor (D-A) interface and the phase-separated interpenetrating network, the bulk heterojunction structure has been proven to be the most efficient structure to harvest photogenerated charge carriers in polymer solar cells.²² Besides the rapid progress in the design and synthesis of nonfullerene or fullerene derivatives as electron acceptor materials,²³⁻²⁹ the development of novel donor materials have also made a great deal of contribution to the efficiency improvement of PSCs. Especially, the donor-acceptor (D-A) alternating design strategy in the main chain, which takes advantage of the intramolecular charge transfer (CT) and can easily tune the band gap and energy level of conjugated polymers, has been proven to be a very useful approach to design new polymer donor materials. On the basis of this concept, a large number of new donor and acceptor building blocks have been successfully developed for the construction of new conjugated polymer donor materials for PSCs.^{30–40}

Among a variety of building blocks for high-efficiency conjugated polymer donor materials, benzodithiophene and benzothiadiazole derivatives are promising donor and acceptor units, respectively. As a result, a large number of conjugated polymers with benzodithiophene as the donor unit and benzothiadiazole as the acceptor unit have been synthesized and used as the donor material for PSCs and high power conversion efficiency (PCE) up to 8% has been achieved.^{41–51}

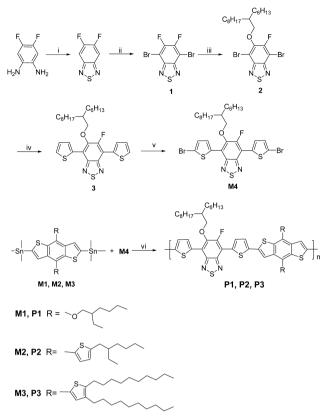
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As a member of the benzothiadiazole family, 5-fluoro-6alkyloxybenzothiadiazole has been demonstrated to be a useful acceptor unit in constructing high-efficiency D-A conjugated polymers.⁵² In this article, from the view of design of new polymers to achieve high-performance PSCs, three polymers with 5-fluoro-6-(2-hexyldecyloxy)-4,7-di(thiophen-2-yl)benzo-[c][1,2,5]thiadiazole as the acceptor unit and benzodithiophene derivatives as the donor unit have been designed, synthesized, and used as donor materials for PSCs. It was found that the introduction of a fluorine atom on the benzothiadiazole unit can effectively lower the highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) energy level of the resulted conjugated polymers, while the introduction of a flexible alkoxy chain can increase the solubility of polymers. In comparison with alkoxy substitution, the introduction of thiophene side groups in the 4,8-positions of benzodithiophene unit can lower the HOMO level as well as increase the hole mobility of polymers. Deeper HOMO level is favored to afford higher V_{oc} , whereas higher hole mobility is usually furnished with higher J_{sc} and $FF^{.53-56}$. In this article, PSCs with the blend of P2:PC71BM (1:2, by weight) as the active layer exhibit a PCE of 6.88%, with a V_{oc} of 0.76 V, a J_{sc} of 14.67 mA/cm², and an FF of 0.62. Influences of lateral substituents at the benzodithiophene unit on the morphology of blend films and the device performance were also investigated.

RESULTS AND DISCUSSION

Material Synthesis and Characterization. The syntheses of monomer M4 and copolymers P1-P3 are outlined in Scheme 1. 4,7-Dibromo-5,6-difluorobenzothiadiazole (1) was synthesized in two steps from commercially available 4,5difluorobenzene-1,2-diamine according to literature procedures.⁵³ The treatment of compound 1 with 2-hexdecan-1-ol and potassium tert-butoxide in tetrahydrofuran (THF) at 60 °C afforded 5-fluoro-6-(2-hexyldecanoxy)benzothiadiazole (2) in a yield of 59%. Suzuki cross-coupling of 2 with 4,4,5,5tetramethyl-2-(thiophen-2-yl)-1,3,2-dioxaborolane and followed by bromination of the cross-coupling product with Nbromosuccinimide (NBS) in a solvent of chloroform at room temperature afforded M4 in a total yield of 68%. Stille couplings of M4 with M1, M2, and M3 were carried out with $Pd(PPh_3)_4$ as the catalyst precursor in a solvent mixture of toluene and N,N-dimethylformamide (DMF) at 100 °C to afford polymers P1, P2, and P3 in yields of 80%, 79%, and 71%, respectively. The solubility of P1 and P2 is poorer than P3. P3 can be readily dissolved in chlorobenzene (CB), 1,2dichlorobenzene (DCB), and 1,2,4-trichlorobenzene (TCB) at room temperature, whereas P1 and P2 are almost insoluble in the above-mentioned solvents at room temperature. Nevertheless, P1 and P2 are soluble in CB, DCB, and TCB at elevated temperature. Molecular weights and molecular weight distributions were determined by gel permeation chromatography (GPC) using TCB as an eluent at 150 °C with narrowly distributed polystyrenes as calibration standards and the results are summarized in Table 1. P1 showed a number-average molecular weight $(M_{\rm n})$ of 95.2 kg/mol, a weight-average molecular weight (M_w) of 195.8 kg/mol, and a polydispersity index (PDI) of 2.06. P2 showed a M_n of 57.8 kg/ mol, a M_w of 123.8 kg/mol, and a PDI of 2.14. P3 showed a M_n of 86.4 kg/mol, a Mw of 182.4 kg/mol, and a PDI of 2.11. Thermogravimetric analysis (TGA) showed that all the polymers are of good thermal stability with the 5%

Scheme 1. Synthetic Route of Copolymers P1, P2, and P3^a



^{*a*}(i) Aniline, SOCl₂, toluene, 100 °C; (ii) NBS, H₂SO₄, 60 °C; (iii) 2-hexyldecan-1-ol, KOBu^t, THF, 60 °C; (iv) $Pd_2(dba)_3$ (dba, dibenzylideneacetone), $P(o-tol)_3$, 4,4,5,5-tetramethyl-2-(thiophen-2-yl)-1,3,2-dioxaborolane, NaHCO₃, THF/H₂O, reflux; (v) NBS, CHCl₃, rt; (vi) Pd(PPh₃)₄, toluene/DMF (5:1, by volume), reflux.

 Table 1. Molecular Weights and Thermal Properties of the Copolymers

polymer	$M_{\rm n}~({\rm kg/mol})^a$	$M_{ m w}~(m kg/mol)^a$	PDI	$T_{\rm d} (^{\circ}{\rm C})^b$
P1	95.2	195.8	2.06	325
P2	57.8	123.8	2.14	345
P3	86.4	182.4	2.11	345

 $^{a}M_{n}$, M_{w} , and PDI of polymers were determined by GPC at 150 °C using polystyrene standards with 1,2,4-trichlorobenzene as an eluent. b Decomposition temperatures were determined by TGA under N₂ based on 5% weight loss.

decomposition temperature up to 325 °C for P1, 345 °C for P2, and 345 °C for P3 under a nitrogen atmosphere. No obvious glass transition was detected for all the three polymers via differential scanning calorimetry (DSC) measurements in the range of 20-300 °C. The packing of polymer chains in the solid state was investigated using powder X-ray diffraction (XRD) experiment. As shown in Figure 1, P1 and P2 exhibit two diffraction peaks in the powder XRD curves. The first peaks in a small-angle region, which reflexes the distance of polymer backbones separated by the flexible side chains, are located at 2θ of 4.78° for P1 and 4.54° for P2, corresponding to distances of 18.50 and 19.44 Å, respectively. The second peak in the wide-angle region reflexes the $\pi - \pi$ stacking distances between polymer backbones, which are located at 2θ of 23.86° for P1 and 24.77° for P2, corresponding to distances of 3.73 and 3.59 Å, respectively. P3 exhibits only a broad peak in the

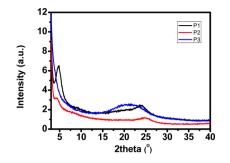


Figure 1. XRD patterns of powder polymer samples.

wide-angle region, which is located at 21.17°, corresponding to a distance of 4.18 Å. Compared with **P1** and **P2**, the larger $\pi - \pi$ stacking distance of **P3** in the solid state indicates that the two 4,5-didecylthiophienyl substituents at the 4,8-position of benzodithiophene unit can hamper the close and ordered packing of polymer chains in the solid state.

Optical Properties. The optical properties of P1–P3 were investigated by UV–vis absorption spectroscopy and their absorption spectra in DCB solutions at room temperature, at 100 °C, and as thin films are shown in Figure 2, with the corresponding data summarized in Table 2. The films were spin-coated from polymer solutions in a concentration of 5 mg/mL and a spin rate of 1000 rpm. As shown in Figure 2, P1–P3 exhibited similar film absorption spectra with two absorption bands in the visible region, which can be assigned to the π – π *

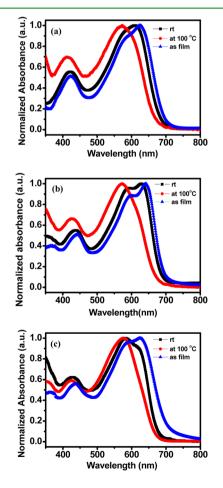


Figure 2. UV–vis absorption spectra of P1 (a), P2 (b), and P3 (c) in DCB solutions at room temperature, at 100 $^{\circ}$ C, and as thin films.

Research Article

Table 2. Optical and Electrochemical Properties of P1, P2, and P3

polymer	λ_{\max} (nm)	$\lambda_{ m edge} \ (nm)$	$\mathop{(\mathrm{eV})^a}\limits^{E_{\mathrm{g,opt}}}$	HOMO (eV)	LUMO (eV) ^b
P1	419, 624	698	1.78	-5.25	-3.47
P2	442, 641	692	1.79	-5.29	-3.50
P3	434, 624	701	1.77	-5.30	-3.53

^{*a*}Calculated from the absorption band edge of the copolymer film, $E_{g,opt} = 1240/\lambda_{edge}$. ^{*b*}Calculated by the equation $E_{LUMO} = E_{HOMO} + E_{g,opt}$.

transition of their main chain units and the CT absorption of polymer main chains. For **P1** and **P2** in DCB solutions, upon heating to 100 °C, the absorption maxima exhibited blue shifts of about 40 and 55 nm, respectively, while for **P3**, the blue shift is only about 7 nm. The above results indicated that **P1** and **P2** had a very strong tendency to aggregate at room temperature and the formed aggregation can be readily dissociated at elevated temperature. Since **P3** is soluble in DCB at room temperature, the blue shift of the absorption maximum is smaller. The film absorption onsets (λ_{onset}) of **P1**, **P2**, and **P3** are 698, 692, and 701 nm, respectively. The optical band gaps ($E_{g,opt}$) of **P1**, **P2**, and **P3** films were therefore calculated to be 1.78, 1.79, and 1.77 eV, respectively, according to the equation $E_{g,opt} = 1240/\lambda_{onset}$. **Electrochemical Properties.** Electrochemical properties of

Electrochemical Properties. Electrochemical properties of **P1**, **P2**, and **P3** were investigated by cyclic voltammetry (CV) using a standard three-electrodes electrochemical cell. As shown in Figure 3, these three polymers exhibited quasi

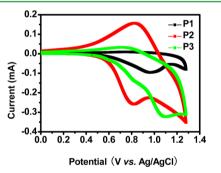


Figure 3. Cyclic voltammograms of P1, P2, and P3 in films on a platinum electrode in 0.1 mol/L Bu_4NPF_6 acetonitrile solution at a scan rate of 100 mV/s.

reversible redox processes. The onset oxidation potentials of polymer films for **P1**, **P2**, and **P3** are 0.54, 0.58, and 0.59 V, respectively. HOMO levels of **P1**, **P2**, and **P3** were determined, using the equation $E_{\text{HOMO}} = -e(E_{\text{ox}} + 4.71)$, to be -5.25, -5.29, and -5.30 eV, respectively. LUMO levels of **P1**, **P2**, and **P3** were therefore calculated according to the equation $E_{\text{LUMO}} = E_{\text{HOMO}} + E_{\text{g,opt}}$ to be -3.47, -3.50, and -3.53 eV, respectively. As expected, the replacing alkoxy side chain with alkylthienyl group slightly lowers the HOMO and LUMO level of polymers. The data are also summarized in Table 2.

Charge Transport Properties. As charge recombination is a significant loss mechanism for photocurrent and slow charge carrier determines the charge recombination process in polymer solar cells, it is important to maintain balanced charge carrier mobilities in a working device. Since electron mobility in the phenyl-C₆₁-butyric acid methyl ester (PC₇₁BM) domain can reach 10^{-2} cm² V⁻¹ s⁻¹, it is desired to have hole mobility up to

 $10^{-4} \sim 10^{-3}$ cm² V⁻¹ s⁻¹ to avoid severe space charge buildup and the concomitant charge recombination. To investigate the charge transport properties of the resulted polymers, field-effect transistors (FETs) using the polymers as an active layer were fabricated, in which a top-contact configuration on Si/SiO₂ substrates was employed, with low-resistance Si as the gate and SiO₂ (300 nm) as the gate insulator, respectively. Polymer thin films were spin-coated on the octadecylsilane (OTS)-modified Si/SiO₂ substrates from DCB solutions, and Au electrodes with a thickness of 25 nm were thermally evaporated onto polymer thin films in vacuum. The transfer and output characteristic curves of FET devices are shown in Figure 4. Hole mobility (μ)

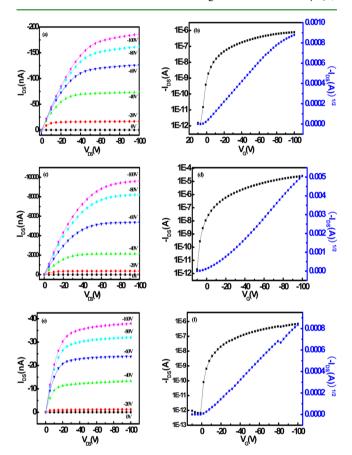


Figure 4. Transfer characteristics and output characteristics of the OFETs for P1 (a, b), P2 (c, d), and P3 (e, f).

was deduced from the derivative plots in the saturated regime through the equation $I_{\rm DS} = \mu (W/2L)C_i(V_{\rm G} - V_{\rm T})^2$, where $I_{\rm DS}$ is the drain current, W is the channel width, L is the channel length, C_i is the capacitance per unit area of the gate dielectric layer (SiO₂, 300 nm, $C_i = 11 \text{ nF/cm}^2$), and $V_{\rm G}$ and $V_{\rm T}$ are the gain voltage and threshold voltage, respectively. Hole mobilities of **P1**, **P2**, and **P3** are 2.44 × 10⁻³, 9.03 × 10⁻², and 2.17 × 10⁻³ cm² V⁻¹ s⁻¹, respectively, which are comparable with the electron mobility of PC₇₁BM. Besides the extracted hole mobilities, other parameters likes $V_{\rm T}$ and on/off ratios are also summarized in Table 3 for comparison, and the experimental details and more organic field-effect transistors (OFET) results are shown in Table 2 of the Supporting Information.

Photovoltaic Properties. To evaluate the photovoltaic performance of **P1–P3**, a series of polymer solar cells with device structure of indium tin oxide (ITO)/poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) (PE-

Table 3. FET Properties of the Pure Polymer Films

polymers	on/off	$\mu \ (\mathrm{cm}^2/(\mathrm{V}\ \mathrm{s}))$	$V_{\rm T}$ (V)
P1	6.18×10^{5}	2.44×10^{-3}	-2.3
P2	1.22×10^{7}	9.03×10^{-2}	-13.1
P3	1.06×10^{6}	2.17×10^{-3}	-5.3

DOT:PSS)/active layer/LiF/Al were fabricated. After careful optimization of the weight ratio between polymer/PC₇₁BM, the concentration of blend solution, the thickness of the active layer, and film morphology via the use of additive like 1,8-diiodooctane, best device performance was reached and the J-V curves of the corresponding devices under simulated solar illumination (AM 1.5G, 100 mW cm⁻²) are shown in Figure 5,

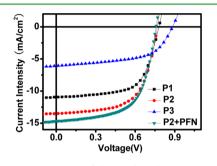


Figure 5. J-V characteristics of devices based on P1–P3 under solar illumination (AM 1.5G, 100 mW/cm²).

with the deduced parameters summarized in Table 4. With the device configuration of ITO/PEDOT:PSS/active layer/LiF/Al, the devices based on P1-P3 showed PCE of 5.54%, 6.43%, and 3.07%, respectively. For all polymers, a D-A ratio of 1:2 gave the best results. Since the band gap and the electronic properties of the three polymers are very close to each other, the improved J_{sc} and better overall device performance in P2 devices were mainly attributed to the observed higher space charge limited current (SCLC) mobility, which were measured by using the SCLC method and the results are summarized in Table 4. To further improve the performance of P2, inverted devices with a configuration of ITO/PFN/active layer/MoO₃/ Al were fabricated¹⁵ and a PCE of 6.88% was achieved, with a $V_{\rm oc}$ of 0.76 V, a $J_{\rm sc}$ of 14.67 mA/cm², and an FF of 0.62. The replacement of the alkyloxy side chain with the alkylthienyl side group has been demonstrated to be an effective strategy to enhance the performance of PSCs. In comparison with P1, P2 carrying alkylthienyl side group gave much better photovoltaic performance, which is consistent with the results from the literature.^{12,53,54} PSCs based on the double alkylthienyl substituted P3 gave a high $V_{\rm oc}$ of 0.89 V, a lower $J_{\rm sc}$ of 6.08 mA/cm², and a PCE of 3.07%. The high V_{oc} for P3-based devices is probably due to two reasons: the first one is P3 has the deepest HOMO level among these three polymers and the second one is that P3 is an amorphous polymer (vide supra). The morphology of the active layer can influence the $V_{\rm oc}$ of devices. Many examples have shown that the formation of large spherical $PC_{71}BM$ aggregates usually give high V_{oc} , but poor PCE.^{57,58} As confirmed by the XRD measurement, the crystallinity of P3 is much poorer than that of P2. It has been demonstrated that increasing the crystallinity of polymers can shift the absorption onset in the dry films and decrease the open-circuit voltage. 58,59

Figure 6a shows the UV-vis absorption spectra of blend films used as the active layer. All the blend films show a broad

Table 4. Photovoltaic Performances	and SCLC Mobilities of	f Polymer PC_BM Blend Films
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polymer	D–A ratio	$J_{\rm sc}~({\rm mA/cm^2})$	$V_{\rm oc}~({\rm V})$	FF	PCE (average) ^c	thickness (nm)	SCLC mobilities $(cm^2/(V s))$
P1 ^a	1:2	11.03	0.79	0.64	5.54% (5.35%)	110	2.81×10^{-5}
$P2^a$	1:2	13.50	0.78	0.61	6.43% (6.34%)	105	1.03×10^{-4}
$P2^{b}$	1:2	14.67	0.76	0.62	6.88% (6.74%)	107	
$P3^a$	1:2	6.08	0.89	0.57	3.07% (2.87%)	82	1.01×10^{-6}

^{*a*}Device structure: ITO/PEDOT:PSS/polymer:PC₇₁BM/LiF/Al. ^{*b*}Device structure: ITO/PFN/polymer:PC₇₁BM/MoO₃/Al. ^{*c*}Ten devices were used to get the average value.

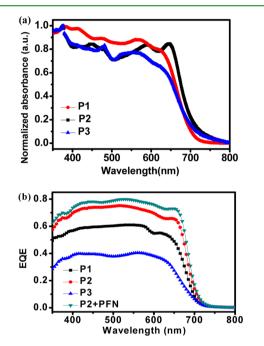


Figure 6. (a) UV–vis absorption spectra of blend films for polymers and $PC_{71}BM$; (b) EQE curves for the solar cells fabricated under the optimized conditions.

absorption ranging from 350 to 700 nm. P2 exhibited two absorption peaks located at 591 and 646 nm, indicating that P2 has good crystallinity in films. The result is consistent with the XRD result (vide supra). Figure 6b shows external quantum efficiencies (EQEs) or the incident photon-to-current efficiency (IPCE), the best P1–P3 devices fabricated under the optimized condition, which are also used to verify the accuracy of the measured J_{sc} values in the J-V measurements. Consistent with the measured J_{sc} shown in Figure 4a and Table 4, P2 showed a highest phototo-current response in the region of 350–700 nm and with an average EQE around 70%, while P3 exhibited the lowest EQE. For the inverted device for P2, a maximal EQE around 80% was reached in the range of 450– 550 nm, implying a very efficient photoconversion process and balanced charge transport in the devices. Furthermore, the calculated J_{sc} obtained by integrating the product of the EQE with the AM 1.5G solar spectrum agreed with the measured value to within 3%.

Film Morphology. To get further insight into the impact of molecular structure on the device performance, morphologies of the blend films were investigated by tapping-mode AFM (TM-AFM). It is commonly accepted that the ideal morphology for the active layer is an interpenetrating bicontinuous network in which large interfacial area and phase-separated domain size of 10-20 nm can facilitate exciton dissociation and charge transport.⁵⁷ As shown in Figure 7a, the P1:PC71BM blend films are homogeneous without apparent phase separation, with a root-mean-square (RMS) roughness of 1.75 nm. In contrast, the P2:PC₇₁BM blend films as shown in Figure 7b exhibit obvious nanoscale phase separation and a RMS roughness of 1.53 nm. As for the P3:PC₇₁BM (1:2) blend films, ellipsoidal cluster feature can be clearly observed as shown in Figure 7c, implying poor miscibility between P3 and PC₇₁BM.

Since AFM images only provide the surface morphology information on blend films, we further apply transmission electron microscopy (TEM) to investigate the composition and in-depth morphology of the active layers. As shown in Figure 8, nanoscale phase-separated structure and curved fibrils were formed in the P1:PC₇₁BM (1:2) blend films while more distinct and straight nanofibers features were clearly observed in the P2:PC₇₁BM films. In contrast to the situation in P1/P2, much larger aggregates (with a diameter of 100-200 nm) were formed in the P3:PC71BM blend film, which is obviously preferable neither for efficient exciton dissociation nor for balanced charge transport. On the basis of the AFM and TEM results, we can conclude that the side chains of P1-P3 have imparted great influence on the morphology of blend films in nanoscale as well as the performance of PSCs. The size of the side substituent can influence the solubility of polymers. P3 with double alkyl substitution has the best solubility among

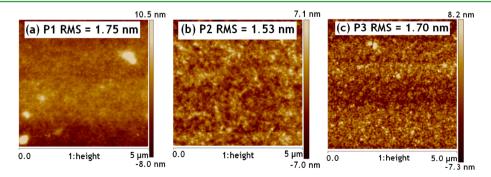


Figure 7. TM-AFM height images of polymer and PC71BM blend film (weight ratio 1:2): (a) P1:PC71BM; (b) P2:PC71BM; (c) P3:PC71BM.

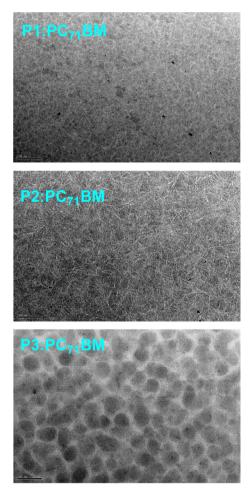


Figure 8. TEM images of polymer: $PC_{71}BM$ blend films in a weight ratio 1:2; the scale bar was 200 nm.

these three polymers. The solubility of P2 is much poorer than P3. P3 can be dissolved in chloroform at elevated temperature, whereas P2 is insoluble in hot chloroform, but soluble in chlorobenzene at elevated temperature. Because of its poor solubility in DCB at room temperature, P2 is prone to aggregate before the liquid–liquid phase separation occurs,⁵⁸ which can result in appropriate morphology and higher power conversion efficiency. Because of its good solubility in DCB, the liquid–liquid phase separation dominates in the P3:PC₇₁BM system, which will result in large spherical PC₇₁BM domains and lower power conversion efficiency.⁵⁸ More solvent choices are required to further eliminate the poor morphology of P3 to achieve higher PCE.

CONCLUSION

Three conjugated polymers **P1–P3** based on 5-fluoro-6alkyloxybenzothiadiazole as the acceptor unit, benzodithiophene derivatives as the donor unit, and thiophene as the spacer were designed, synthesized, and used as donor materials in PSCs. PSCs based on **P2**:PC₇₁BM (1:2) gave the highest PCE of 6.88% with a J_{sc} of 14.67 mA/cm², a V_{oc} of 0.76 V, and an *FF* of 0.62. AFM and TEM investigations revealed that the side chains at the benzodithiophene unit have a great influence on the morphology of blend films. The **P1**:PC₇₁BM and **P2**:PC₇₁BM blend films are of interpenetrated fibrillar structures, which can facilitate the charge carrier transportation. The formation of spherical domains by PC₇₁BM rich phase in the P3:PC₇₁BM blend films hamper the charge transport in the active layer, which resulted in a smaller $J_{\rm sc}$ for P3:PC₇₁BM based PSCs. The morphology difference is probably caused by the solubility difference of polymers. P1 and P2, which have a poor solubility in the processing solvent, are prone to aggregate before the liquid–liquid phase separation occurs, resulting in appropriate morphology and higher power conversion efficiency. P3 has good solubility in DCB; the liquid–liquid phase separation dominates during the film drying, resulting in large spherical PC₇₁BM domains and lower power conversion efficiency.

ASSOCIATED CONTENT

Supporting Information

Synthesis and characterization of monomers and polymers; detailed results for OFET and PSCs. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.5b00026.

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Notes

The authors declare no competing financial interest.

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